

Texas Truck Racks KUV Ladder Rack Installation Instructions Round or Square Tube Cross members

- 1. Place all three (3) cross members on van roof-all are identical in height and length.
- 2. The slanted edges of the stands face the front of the vehicle.
- 3. Locate stands to avoid drilling into interior cross members.
- 4. Mark the holes and drill through with a 3/8" bit.
- 5. The rubberized washer is placed between the van body and the stand with the rubberized side against the van.
- 6. Slide the bolts with one of the flat washers through the stand, the rubberized washer and the van roof.
- 7. Match the angle brackets to the bolts on the inside of the van.
- 8. Thread the nylon insert nut along with the remaining flat washer onto the bolt on the inside of the van.
- 9. Tighten all 12 nuts securely being careful not to over torque.
- 10. Use the U Bolts included to attach the ladder positioners to suit your needs.
- 11. Check to make sure the bolts are properly tightened and check again after a few days of use.
- 12. Rubber tie down straps are included with the rack. They may or may not be appropriate or sufficient for the ladders or material you load on the rack. The operator of the vehicle is responsible for properly securing the load.