

Ford Transit 3 Bar Aluminum Utility Ladder Rack

Model # 39980 Installation Instructions

Texas Truck Racks

In the box:

- 3- 1 ½" schedule 40 aluminum bars with welded attachment plates
- 1- 1 ¼" schedule 40 aluminum roller bar with plastic bushings
- 1- 5/16"x2"x 2 ¾" SS U bolt
- 1- ¼" x 1 ½"x 10" aluminum ladder stop
- 6- rubber gaskets
- 1- 1oz tube of silicone
- 2- 2" x 2" x 2" aluminum angles
- 2- 7/8" diameter rubber feet
- 6- 8mm x 30mm SS hex bolts
- 6- 5/16" SS split lock washers
- 4- 5/16" x 1" SS hex bolts
- 20- 5/16" SS flat washers
- 10- 5/16" SS nylock hex nuts
- 4- 5/16" x 1 ¾" SS hex bolts
- 2- 5/16" x 1 ½" SS hex bolts

-
1. The 3 bars are identical and can be mounted in any position
 2. Remove the round plastic caps from the mounting positions
 3. Place the rubber gaskets over the mounting holes.
 4. Center the cross member stands over the mounting holes.
 5. Attach the stand to the roof with the 5/16" SS flat washer, the 5/16" split lock washer, and the 8mm x 30mm SS hex bolt. Tighten the bolts with a hand tool or ratchet-air tools may gaul SS thread bolts.
 6. Apply silicone over and around the bolt heads.
 7. The 1" x 2" rectangular tube roller supports attach to the inside of the rear mounting plates
 8. The 4- 5/16" x 1 ¾" SS hex bolts, flat washers, and nylock nuts attach the roller support arms to the rear mounting plates.
 9. Bolt the 2" x 2" x 2" angles to the 7/8" diameter rubber feet with the 5/16" x 1" SS hex bolts, flat washer, and nylock nuts.